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## IN THE CLAIMS

Please amend the claims as follows.

- 1 3. (Canceled).
- 4. (Currently Amended) A computer implemented method of identifying events in a process, the method comprising:

running a principal component analysis model on sensor data from the process; calculating statistics related to the model;

determining if an event is occurring;

finding a nearest cluster of bad actors related to the event to identify the event; storing the found nearest cluster of bad actors in a storage device; and further comprising for new bad actors:

identifying a sequence of cluster matches;

correlating the sequence of cluster matches to known events;

The method of claim-3 and further comprising:

determining if a cluster needs to be split when new bad actors are added; and splitting the cluster into two clusters using a goodness of fit algorithm.

- 5. (Original) The method of claim 4 and further comprising: determining if a new event category is encountered; and broadening limits for the sequence of clusters.
- 6. (Canceled).
- 7. (Currently Amended) <u>A computer implemented method of identifying events in a process, the method comprising:</u>

running a principal component analysis model on sensor data from the process; calculating statistics related to the model;

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## determining if an event is occurring;

finding a nearest cluster of bad actors related to the event to identify the event; and storing the found nearest cluster of bad actors in a storage device;

wherein a cluster is limited to a predetermined number of bad actors; and The method of claim 6,

wherein the predetermined number of bad actors is ten.

## 8-9. (Canceled)

10. (Currently Amended) A computer implemented method of identifying events in a process, the method comprising:

running a principal component analysis model on sensor data from the process; calculating statistics related to the model;

determining if an event is occurring;

finding a nearest cluster of bad actors related to the event to identify the event; storing the found nearest cluster of bad actors in a storage device; and using a feature scoring scheme to identify top contributors of bad actors;

The method of claim 9 wherein the feature scoring scheme is based on rank, value, and percent of contribution to a Q-residual sensor to identify a relative importance.

- 11. (Original) The method of claim 10, wherein the top-contributors are determined based on a majority percentage of the Q-residual.
- 12. (Original) The method of claim 10, where the top-contributors are determined based on only the contributors with absolute values that are drastically different from values of other contributors.
- 13. (Original) The method of claim 10 wherein the scoring scheme is based on predetermined limits.

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- 14. (Original) The method of claim 13 wherein, the limits are computed statistically through change point detections.
- 15 18. (Canceled).
- 19. (Currently Amended) A system for identifying events in a process, the system comprising:

means for running a principal component analysis model on sensor data from the process; means for calculating statistics related to the model;

means for determining if an event is occurring;

means for finding a nearest cluster of bad actors related to the event to identify the event; means for identifying a sequence of cluster matches;

means for correlating the sequence of cluster matches to known events;

The system of claim 18 and further comprising:

means for determining if a cluster needs to be split when new bad actor(s) are added; and means for splitting the cluster into two clusters using a goodness of fit algorithm.

- 20. (Original) The system of claim 19 and further comprising:
  means for determining if a new event category is encountered; and
  means for broadening limits for the sequence of clusters.
- 21 22. (Canceled).
- 23. (Currently Amended) A system for identifying events in a process, the system comprising:

means for running a principal component analysis model on sensor data from the process; means for calculating statistics related to the model;

means for determining if an event is occurring;

means for finding a nearest cluster of bad actors related to the event to identify the event;

and

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means for feature scoring to identify top contributors of bad actors in a cluster;

The system of claim 22 wherein the means for feature scoring is based on rank, value, and percent of contribution to a Q-residual sensor to identify a relative importance.

- 24. (Original) The system of claim 23, wherein the top-contributors are determined based on a majority percentage of the Q-residual.
- 25. (Original) The system of claim 23, where the top-contributors are determined based on only the contributors with absolute values that are drastically different from values of other contributors.
- 26. (Original) The system of claim 23 wherein the scoring scheme is based on predetermined limits.
- 27. (Original) The system of claim 26 wherein, the limits are computed statistically through change point detections.
- 28 33. (Canceled).